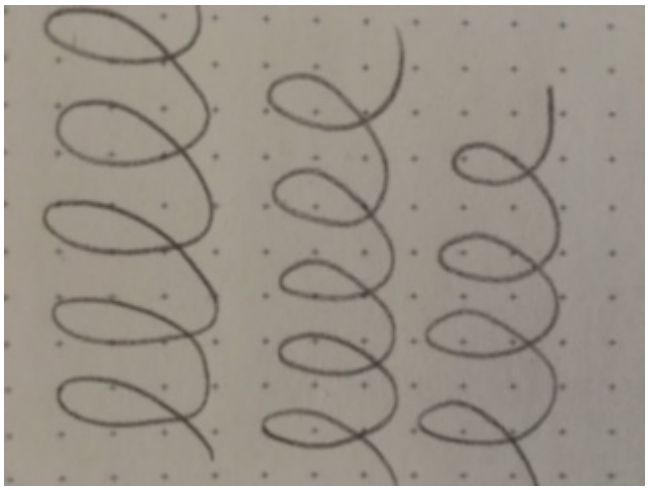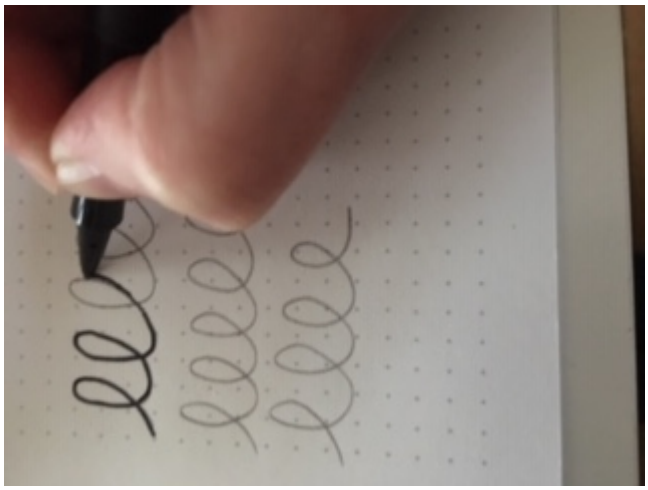Pour faire un tableau à la manière de Calder (3 étapes)